

Air-drying User Guideline



The guidelines in this document can help users avoid problems in air-drying. For storage and stability, expiry and general handling of these product pre-drying, please refer to the individual Product Handling Guides.

Safety precautions:

Read and understand the SDS (Safety Data Sheets) before handling the reagents. Copies of these SDSs are available on our website or upon request.

There are several advantages for air-drying, including room temperature shipping and storage, extended shelf-life and increased flexibility in sample volume. In order to be compatible with air-drying however, enzyme preparations must include specialized excipients that preserve the mixture as it is exposed to high temperature and dehydration. An ideal air-dryable formulation should stabilize an enzyme in a dried format and allow very fast rehydration and reactivation of the enzyme preparations, without impacting its performance post rehydration. The MDX products listed in table 3 are suitable for air-drying.

Air-drying Parameters Guidance

Drying parameters in table 1 are suitable for the Air-Dryable™ Direct RNA/DNA qPCR Blood in a convection oven. Variation in master mix volume, type of reaction vessel and air-drying equipment will require optimization of the air-drying protocol.

Table 1. Air-drying parameters

Mix	Master Mix Volume	Temperature	Time*
MDX121 alone	5 µL	50 °C	80 min
MDX121 with primers and probe	6 µL [†]	50 °C	90 min

* Indicated drying time is for 5 µL of the Mix in PCR tubes or 96-well plates.

[†] 5 µL of 4x Air-Dryable™ Direct RNA/DNA qPCR Blood and 1 µL of 20x primers and probe mix.

Determination of moisture content of air-dried material

- Following air-drying, the residual moisture content of dried RT-qPCR mix should be assessed by Loss on Drying (LOD) test using the formula in table 2.

Table 2. LOD test formula

LOD calculation		Moisture loss after air-drying at 50 °C for 90 min
Moisture loss =	$(W2-W3) / (W2-W1) \times 100$	
	W1 = weight of empty reaction vessel W2 = weight of reaction vessel containing wet Air-Dryable™ 1-Step RT-qPCR Mix W3 = weight of reaction vessel containing dried Air-Dryable™ 1-Step RT-qPCR Mix	75 % ± 3.0 % (MDX121) 82 % ± 2.0 % (MDX121 with primers and probe)

Optimization

If the Moisture Loss is above the % shown in the table 2 - repeat the procedure with a new batch of master mix and reduce the time in the drying oven by 10 min.

If the Moisture Loss is below the % shown in the table 2 - repeat the procedure with a new batch of master mix and increase the time in the drying oven by 10 min.

Packaging Guidance

For maximum shelf-life, we suggest to heat seal the air-dried material with desiccant sachet to improve stability.

- Air-dried material must be packaged immediately after the drying cycle
- Dried material should be packaged in heat-sealed foil pouches with 5 g sachet silica

Associated products

Table 3. Air-dry compatible products

Product	Catalog Number
Air-Dryable™ 1-Step RT-qPCR Mix	MDX095
Air-Dryable™ qPCR Mix	MDX082
Air-Dryable™ Direct DNA qPCR Blood, 4x	MDX092

Technical Support

For any technical enquiries, please contact our Technical Support team via email at: mbi.tech@meridianlifescience.com