Lyophilization & Post-Lyophilization User Guideline

The guidelines in this document can help users avoid problems in lyophilization. For storage and stability, expiry and general handling of these product pre-lyophilization, please refer to the individual Product Handling Guides.

Safety precautions:

Read and understand the SDS (Safety Data Sheets) before handling the reagents. Copies of these SDSs are available on our website or upon request.

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There are several advantages for lyophilization, including room temperature shipping and storage, extended shelf-life and increased flexibility in sample volume. In order to be compatible with lyophilization however, enzyme preparations must be glycerol-free and include specialized lyophilization-excipients that preserve the mixture as it is exposed to various lyophilization conditions including freezing, temperature ramps, vacuum and dehydration. An ideal lyophilization formulation should stabilize an enzyme in a freeze-dried format and allow very fast rehydration and reactivation of the enzyme preparations, without impacting its performance post rehydration. The MDX products listed in table 3 are suitable for lyophilization.

Lyophilization

- The lyophilization cycle protocol in Table 1 is suitable for lyophilization of the Lyo-Ready™ qPCR mix and 1-step RT-qPCR mix in standard PCR tubes
 and plates. These parameters are provided as a guidance only and should be optimized to different user formats and systems.
- An annealing step can be added during the freezing step to assist crystallization of amorphous material.
- Combined primary and secondary drying time can be extended up to 24 hours.
- For product containing excipients, there should be no need to add any further excipients to assist lyophilization.

Table 1. Lyophilization guidelines

Step	Temperature	Time	Description
Freezing	+4 °C	10 min	Hold
	-45 °C	1.0 °C/min	Ramp
Primary Drying	-45 °C	180 min	Hold
	-40 °C	0.5 °C/min	Ramp
	-40 °C	720 min	Hold
Secondary Drying	+25 °C	0.5 °C/min	Ramp
	+25 °C	240 min	Hold

Critical Temperatures

Glass transition for frozen state (Tg') Collapsing (Tc) and Glass Transition for dried state (Tg^d) critical temperatures for Lyo-Ready™ qPCR Mix, Lyo-Ready™ 1-Step RT-qPCR Mix and Lyo-Ready™ 1-Step RT-qPCR Virus Mix are listed in table 2.

Table 2. Tg', Tc and Tg^d critical temperatures

Types of Mix	Tg'	Тс	Tg ^d
Lyo-Ready™ qPCR Mix	-36.3°C	-33.6 °C	45 °C
Lyo-Ready™ 1-Step RT-qPCR Mix	-33 °C	-29.4 °C	45 °C
Lyo-Ready™ 1-Step RT-qPCR Virus Mix	-33 °C	-29.4 °C	45 °C

MDX Products

Table 3. Lyophilization compatible products

Product	Catalog number	Product	Catalog number
Glycerol-Free Taq HS 50 U/µL	MDX011	Lyo-Ready™ Direct DNA LAMP Blood, 4x	MDX124
Aptamer Taq HS (Glycerol-Free)	MDX015	Lyo-Ready™ Direct RNA/DNA LAMP Blood, 4x	MDX125
Glycerol-Free Bst	MDX017	Lyo-Ready™ Genotyping Direct qPCR Blood	MDX128
Lyo-Ready™ qPCR Mix	MDX021	Lyo-Ready™ Direct DNA qPCR Saliva, 4x	MDX132
Lyo-Ready™ qPCR Buffer, 2.5x	MDX022	Lyo-Ready™ Direct RNA/DNA qPCR Saliva, 4x	MDX133
Lyo-Ready™ qPCR Mix 2.6x	MDX023	Lyo-Ready™ Direct DNA LAMP Saliva, 4x	MDX134
Lyo-Ready™ 1-Step RT-qPCR Mix	MDX024	Lyo-Ready™ Direct RNA/DNA LAMP Saliva, 4x	MDX135
Lyo-compatible MMLV-RT	MDX042	Lyo-Ready™ Direct DNA qPCR Stool, 4x	MDX142
Lyo-Ready™ 1-Step RT-qPCR Buffer	MDX052	Lyo-Ready™ Direct RNA/DNA qPCR Stool, 4x	MDX143
Lyo-Ready™ qPCR Buffer w/o Excipients, 4x	MDX061	Lyo-Ready™ Direct DNA LAMP Stool, 4x	MDX144
Lyo-Ready™ 1-Step RT-qPCR Virus Mix	MDX062	Lyo-Ready™ Direct RNA/DNA LAMP Stool, 4x	MDX145
Lyo-Ready™ LAMP Mix, 4x	MDX097	Lyo-Ready™ Direct DNA qPCR Urine, 4x	MDX132
Lyo-Ready™ RT-LAMP 1-Step Mix, 4x	MDX108	Lyo-Ready™ Direct RNA/DNA qPCR Urine, 4x	MDX133
Lyo-Ready™ Direct DNA qPCR Blood, 4x	MDX122	Lyo-Ready™ Direct DNA LAMP Urine, 4x	MDX134
Lyo-Ready™ Direct RNA/DNA qPCR Blood, 4x	MDX123	Lyo-Ready™ Direct RNA/DNA LAMP Urine, 4x	MDX135

Post-Lyophilization

For maximum shelf-life, we suggest packaging lyophilized material under inert gas conditions (e.g. nitrogen or argon) and insert a desiccant sachet to improve stability. Pouches should be heat-sealed and labelled.